**UMBRO**
A privately owned British company

**Made in China**
Workers are refused time off when ill. If workers leave the factory they lose a month’s back pay.

**MIZUNO**
A publicly owned Japanese company

**Made in China**
Workers are fined for flawed products. They are paid piece rates that vary according to how much work the management want them to do.

**PUMA**
A publicly owned German company

**Made in Thailand**
Women work double shifts and cannot refuse overtime because wages are so low.

**ADIDAS**
A publicly owned German company

**Made in Cambodia**
Workers are required to work for long hours without breaks. Trips to the bathroom require their card to be stamped by a supervisor. During low seasons their pay is so low it is hard to survive on.

**LOTTO**
A publicly owned Italian company

**Made in Indonesia**
Workers are humiliated and verbally abused on a daily basis. Women are subjected to sexual harassment by male supervisors and management.

**FILA**
A privately owned US company

**Made in Indonesia**
Union workers are harassed by male supervisors and management.