

## UMBRO

a privately owned British company

### Made in China

Workers are refused time off when ill. If workers leave the factory they lose a month's back pay.

## MIZUNO

a publicly owned Japanese company

### Made in China

Workers are fined for flawed products. They are paid piece rates that vary according to how much work the management want them to do.

## PUMA

a publicly owned German company

### Made in Thailand

Women work double shifts and cannot refuse overtime because wages are so low.

## ADIDAS

a publicly owned German company

### Made in Cambodia

Workers are required to work for long hours without breaks. Trips to the bathroom require their card to be stamped by a supervisor. During low seasons their pay is so low it is hard to survive on.

## LOTTO

a publicly owned Italian company

### Made in Indonesia

Workers are humiliated and verbally abused on a daily basis. Women are subjected to sexual harassment by male supervisors and management.

## FILA

a privately owned US company

### Made in Indonesia

Union workers are harassed by male supervisors and management.

